## HER HERHODS FOR THE PREPARATION OF HIGHLY FLUCRIMETED PREPARATION OF HIGHL

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Highly fluorinated phenols and thiophenols have been prepared by the replacement of fluorine in polyfluoroaromatic compounds  $C_6F_5X$  ( $X=F_7$ , H,  $^1$   $CF_2^{-2}$ ) using potassium hydroxide in t-butanol and sodium hydrogen sulphide in ethylene glycol as nucleophilic respents. However, in each case where  $X=H_7$ ,  $CF_3^{-2}$ , the fluorine pure to the group X was removed in ortho-substitution products were isolated. We have now synthesised the previously inaccessible 4,2,7,4-tetrafluorophenol and 1,2,3,4-tetrafluorophenol using the monolithium derivative of 1,2,3,4-tetrafluorophenol in tetrahydrofuran recently described by Insberoki.

Larlier work on the proportation of pentafluorophenol $^{3,5}$  from pentafluorophenolar, neshing premise,  $^{6}$  by reaction with trimethylpoor te, hydrolysis

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of the ester groups by dilute acid, and subsequent oxidation of the intermediate pentafluorophenylboronic acid (which was not isolated) by 30% hydrogen peroxide, a method used successfully in the hydrocarbon field, gave very poor yields. Pentafluorophenylboronic acid has since been isolated by another method and gave pentafluorophenol in high yield using 85% hydrogen peroxide, presumably because there was little competition from the hydrolytic cleavage of the C-B bond.

We have now prepared pentafluorophenol in 39% yield by making penta-fluorophenyl-lithium in tetrahydrofuran and treating this at -65° with trimethyl borate followed by reaction of the dimethyl ester of the boronic acid (not isolated) with 85% hydrogen peroxide. When the monolithium reagents derived from 1,2,3,4-tetrafluorobenzene and 1,2,4,5-tetrafluorobenzene were treated in the same way, 1,2,3,4-tetrafluorophenol and the previously prepared 2,3,5,6-tetrafluorophenol were obtained in 47 and 55% yields respectively.

Thiophenols have been prepared by the reaction of elemental sulphur on Grignard reagents. 11 When pentafluorophenylmagnesium bromide in tetrahydrofuran was treated with sulphur at 0°, pentafluorothiophenol was obtained in 67% yield. Fentafluorophenyl-lithium 4 gave pentafluorothio-

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phenol in 46% yield, while the monolithium reagent at -65°, derived from 1,2,3,4-tetrafluorobenzene gave 1,2,3,4-tetrafluorothiophenol in 67% yield and a small amount of a high boiling fraction which contained bis(1,2,3,4-tetrafluorophenyl)disulphide. This was shown to be the disulphide compound by reduction to the thiophenol with zinc and acetic acid, and by synthesis from the parent thiophenol using the method described previously. The monolithium reagent derived from 1,2,3,5-tetrafluorobenzene gave the known 2,3,5,6-tetrafluorothiophenol in 69% yield.

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